

FIG. 1

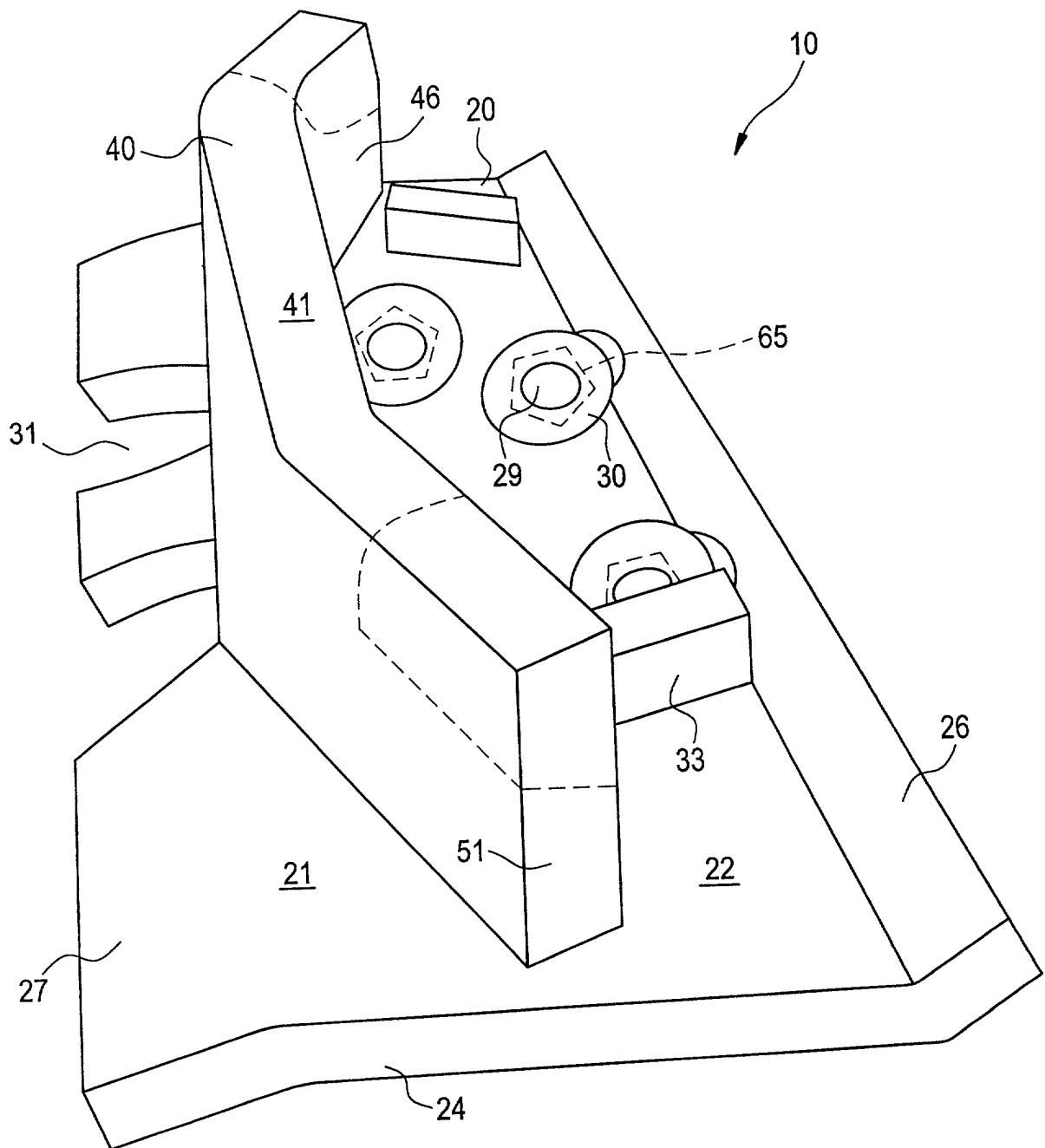


FIG. 2

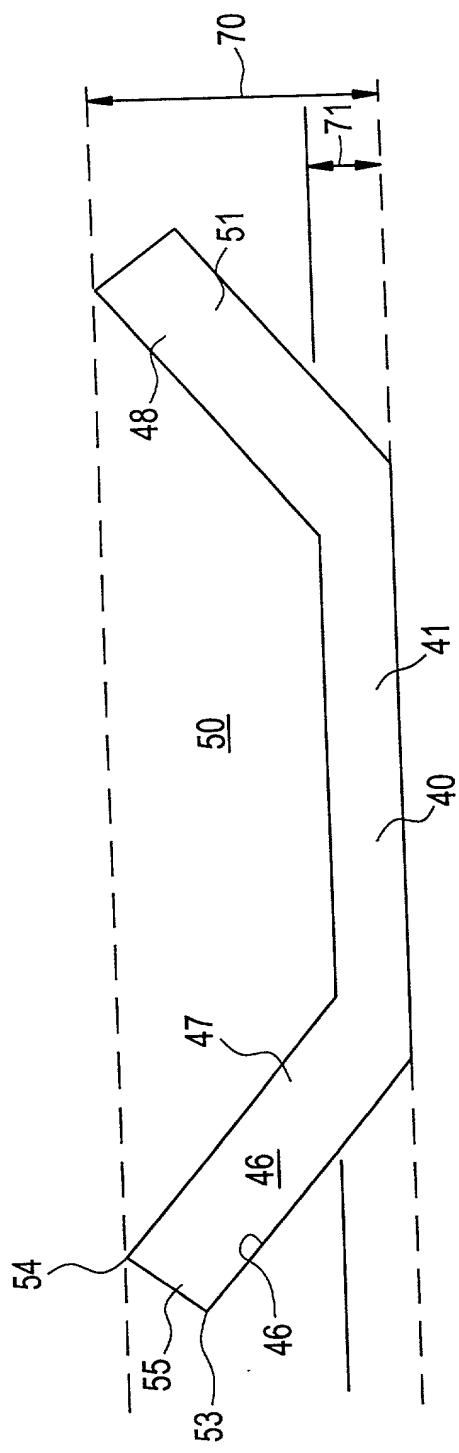


FIG. 3B

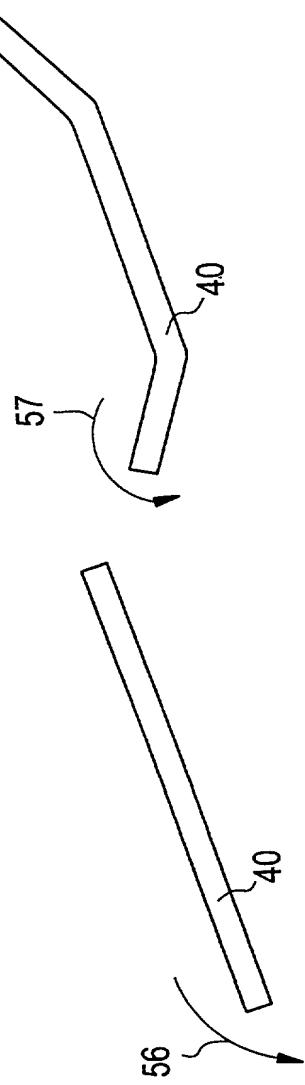


FIG. 3A

FIG. 4

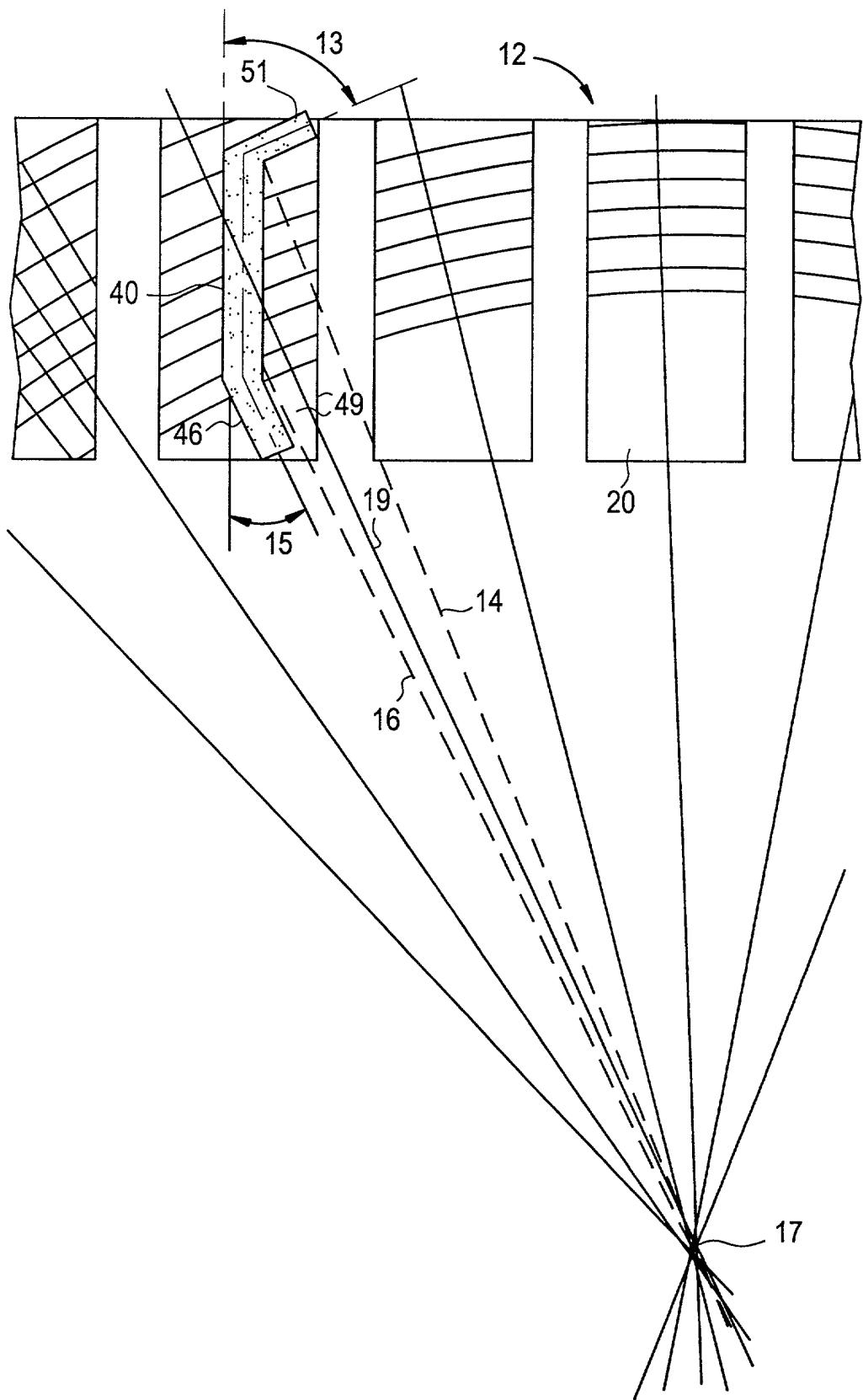


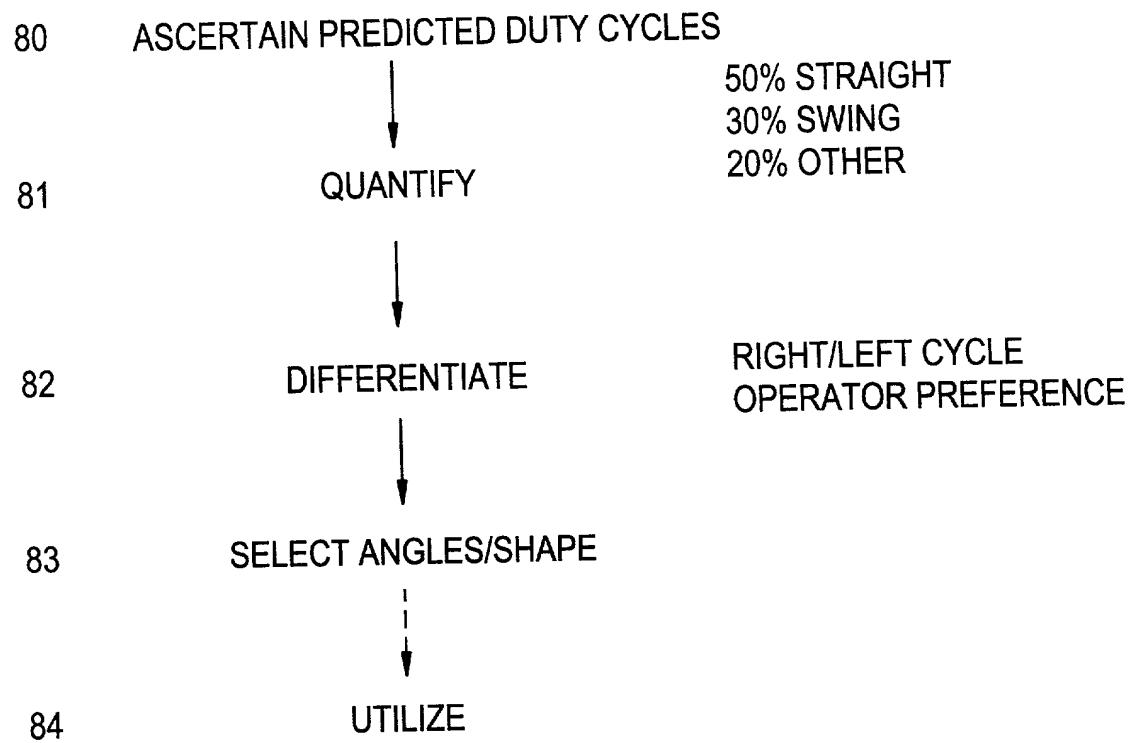
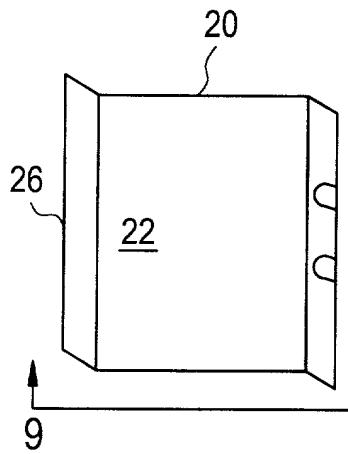
FIG. 5

FIG. 6



5/8
FIG. 7

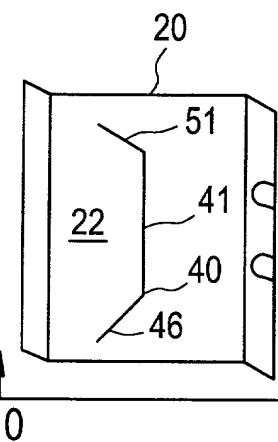


FIG. 8

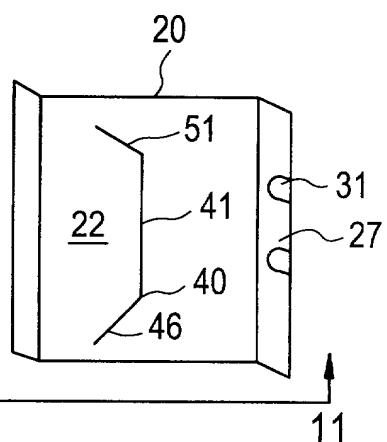


FIG. 9

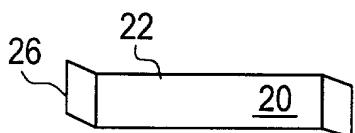


FIG. 10

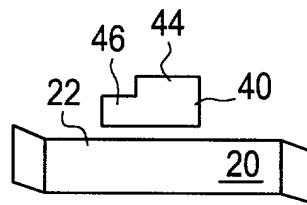


FIG. 11

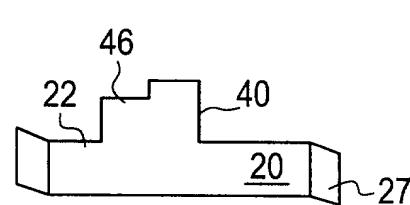


FIG. 13

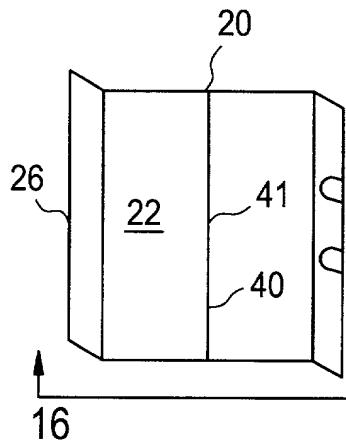


FIG. 14

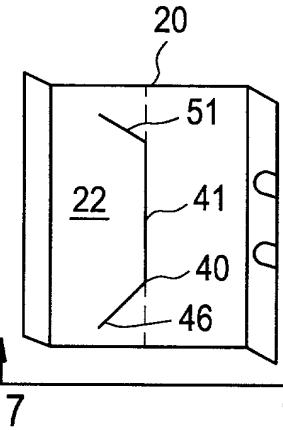


FIG. 15

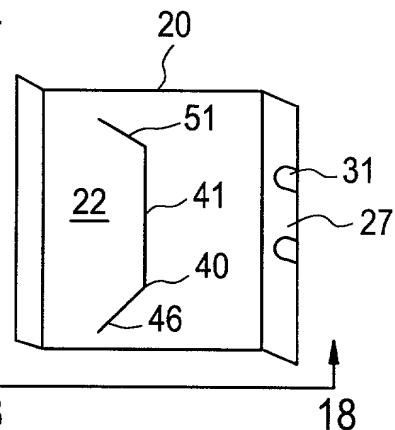


FIG. 16

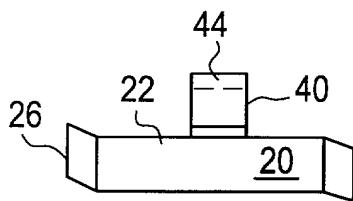


FIG. 17

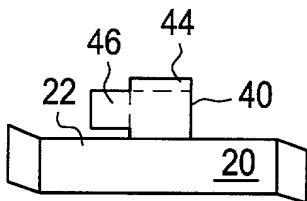


FIG. 18

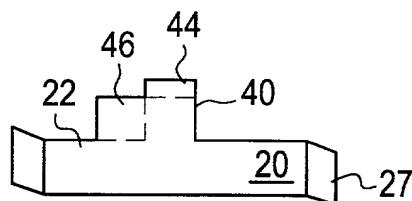


FIG. 12

200 2 PIECE SHOE: SEPARATE PAD & BAR



201 FORM BENDS IN BAR



202 TREAT BAR AND PAD SEPARATELY



203 WELD BAR TO PAD



204 ATTACH DRIVELINK TO PAD

200 201 202 203 204

24 45 727

FIG. 19

- 100 INTEGRAL SHOE WITH PAD AND BAR
- 101 SHEAR END OF BAR FROM PAD
- 102 FORM BEND AT SHEARED END
- 103 WELD SHEARED BENT END TO PAD
- 104 TREAT SHOE
- 105 ATTACH DRIVELINK TO PAD

FIG. 20

